### **Wine Cooler**

# **SERVICE MANUAL**

CAUTION
BEFORE SERVICING THE UNIT, READ THE "SAFETY PRECAUTIONS" IN THIS MANUAL.

MODEL: RW54N1SSD,RW46N1DSD

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### **SAFETY PRECAUTIONS**

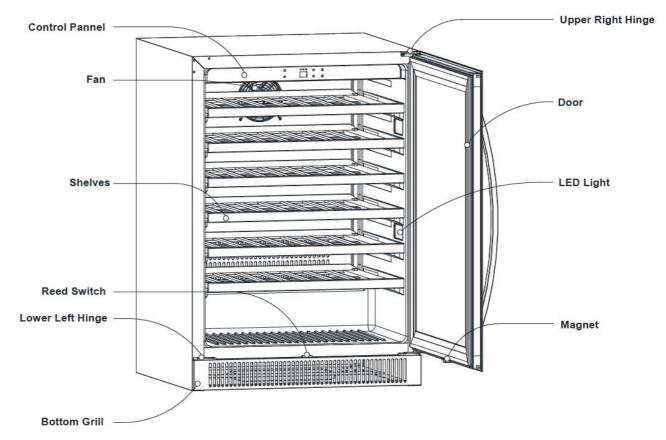
Please read the followings before servicing your appliance.

- 1. Check if an electric leakage occurs in the set.
- 2. To prevent electric shock, unplug prior to servicing.
- In case of testing with power on, wear rubber gloves to prevent electric shock.
- 4. If you use any appliances, check regular current, voltage and capacity.
- 5. Don't touch metal products in cold freezer with wet hand. It may cause frostbite.
- Prevent water flowing to electric elements in mechanical parts.

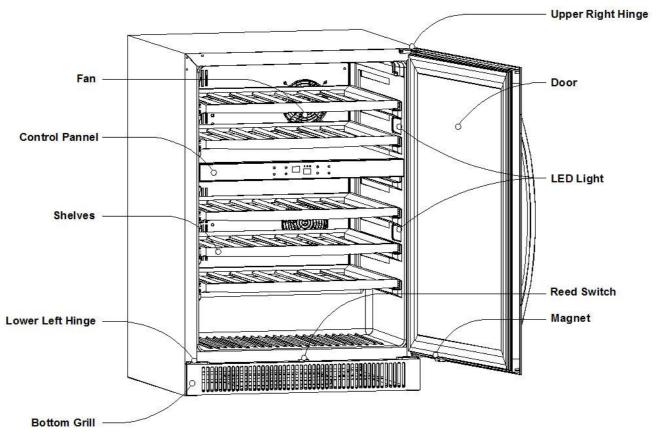
- 7. When sloping the set, remove any materials on the set, especially thin plate type. (ex.: glass shelf or books.)
- When servicing evaporator part, wear cotton gloves without fail. It is to prevent wound by sharp fin of evaporator.
- Leave a breakage of refrigerating cycle to a heavy service center. The gas in cycle inside may soil ambient air.

## 2. PARTS IDENTIFICATION

Model: RW54N1SSD

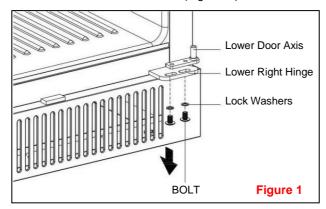


Model: RW46N1DSD



#### **3-1 DOOR**

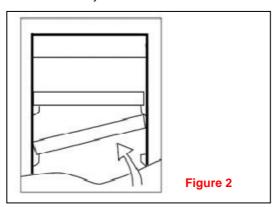
 Loosen 2 bolts fixing the lower right hinge to the lower door axis to remove the door. (Figure 1)



#### **3-2 SHELVES**

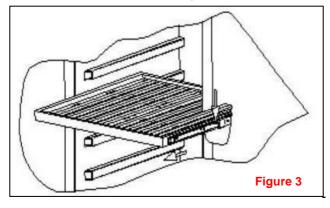
#### (Models: RW54N1SSD)

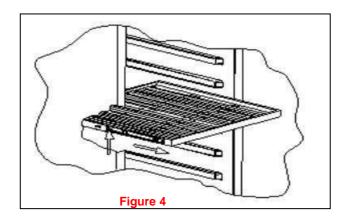
- The sides of the shelves are equipped with protective stoppers which prevent bottles from falling from the shelves.
- When removing / inserting the shelves from / into the rails, lift one side of the shelf as shown in (Figure 2) and pull the shelf out towards you, or push it in when inserting it, until one side is securely seated on the rail.



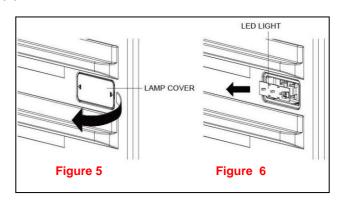
#### (Model: RW46N1DSD)

- To remove the shelves out of the rail, pull each shelf approximately 1/3 out. Use a long flat screwdriver or similar tool to press down the right plastic notch as shown in Figure 3 and at the same time lift the left plastic notch as shown in Figure 4. Then proceed to pull out the shelf slowly.
- When inserting the shelves make sure the shelf sides fix into the rails on both side and put to the end, and the shelf should be move smooth, if it is not smooth, rework it otherwise, the rails will be damaged.





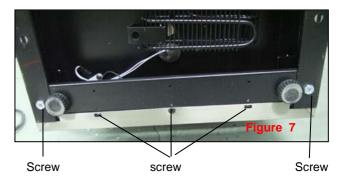
#### **3-3 LAMP**



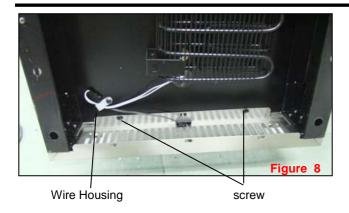
- Pull the lamp cover. (figure 5)(For RW46N1DSD remove the rail firstly)
- Separate the claw fixed to the LED light. Separate the lead wire Housing. (figure 6)

#### **3-4 MAGNETIC SWITCHE**

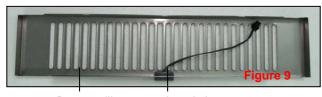
- 1. Loosen 5 screws.
- 2. Separate the Support bracket of front leg. (Figure 7)



- 3. Loosen 3 screws.
- 4. Separate the lead wire Housing.
- 5. Remove the bottom gill Assy. (Figure 8)



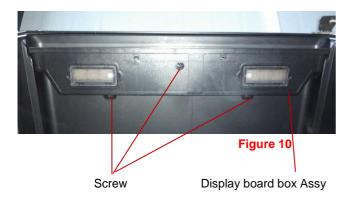
6. Separate the magnetic switch. (Figure 9)



Bottom gill magnetic switch

### 3-5 DISPLAY BOARD BOX ASSEMBLY (Models: RW54N1SSD)

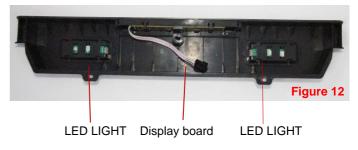
1. Loosen the screws. (Figure 10)



2. Pull forward the Display board box Assy . (Figure 11)



3. The Display board box Assy. (Figure 12)



#### (Model: RW46N1DSD)

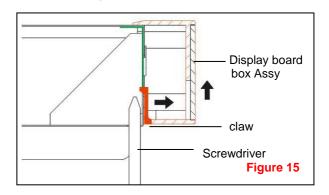
 Separate the two screws under the Display board box Assy. (Figure 13)



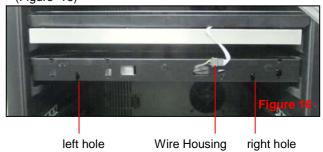
2. Insert a screwdriver on the left hole. (Figure 14)



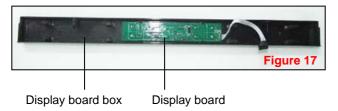
3. Pull forward the claw and raised the Display board box Assy a bit. (Figure 15)



4. Repeat on the right hole. Separate the lead wire Housing. (Figure 16)

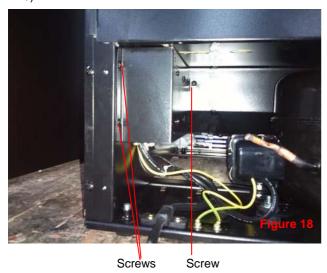


5. The Display board box Assy. (Figure 17)

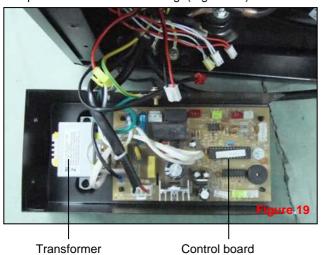


#### 3-6 CONTROL BOARD & TRANSFORMER

 Loosen the screws. Pull out the Control board box. (Figure 18)



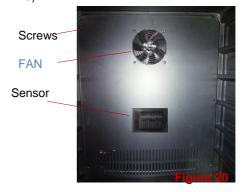
2. Separate the lead wire Housing. (Figure 19)



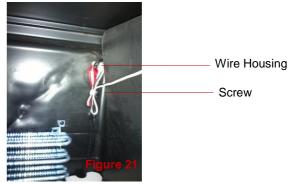
#### 3-7 SENSOR & FAN

(Models: RW54N1SSD)

 Loosen 6 screws. Pull out the rear air duct cover. (Figure 20)



2. Loosen 1 screw. (Figure 21)



3. Press the nails with screwdriver at the back of the rear air duct cover. (Figure 20)



4. Separate the sensor cover. (Figure 23)



5. Separate the sensor. (Figure 24)



(Model: RW46N1DSD)

- 1. Remove the display board box Assy according 3-5
- 2. Separate the top plate of middle separator. (Figure 25)



3. Separate the LED light lead wire Housing. (Figure 26)

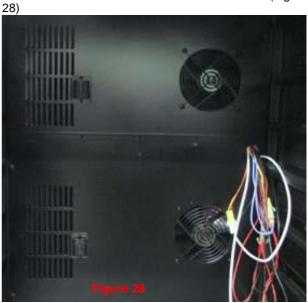


4. Loosen 3 screws. Pull out the bottom plate of middle separator. (Figure 27)

Screw



5. Loosen 6 screws. Pull out the rear air duct cover. (Figure



6. Separate the lead wire Housings. (Figure 29)



7. The upper Fan, Sensor & lower Fan, Sensor. (Figure 30)



Yellow wire housing

Red wire housing

8. Press the nails with screwdriver at the back of the rear air duct cover. (Figure 31)



9. Separate the sensor cover. (Figure 32)

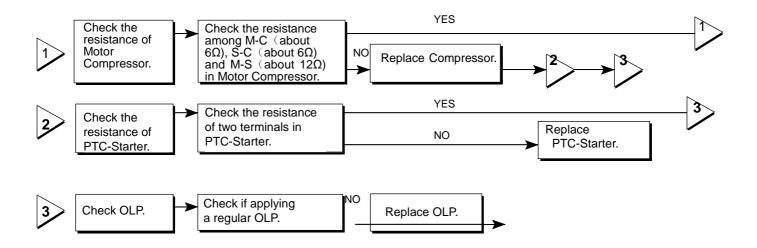


10. Separate the sensor. (Figure 33)



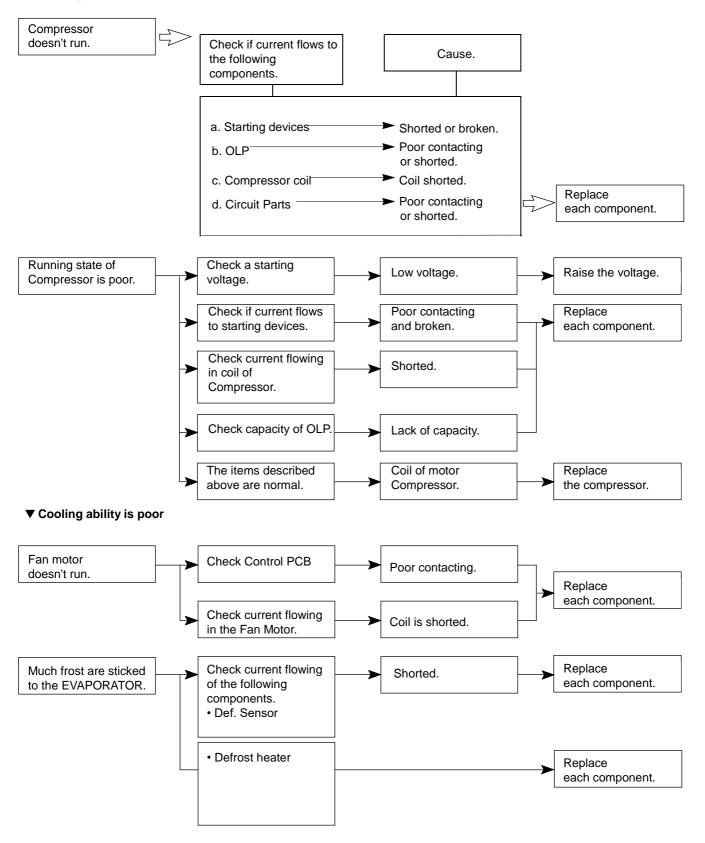
### 4. TROUBLESHOOTING

#### **4-1 COMPRESSOR COMPONENTS**



#### **4-2 ANOTHER ELECTRIC COMPONENTS**

#### **▼** Cooling is impossible



### **4-3 SERVICE DIAGNOSIS CHART**

Problem	Possible Cause
Appliance does not operate.	Not plugged in.
	The appliance is turned off.
	The circuit breaker tripped or a blown fuse.
Appliance is not cold enough.	Check the temperature control setting. External
	environment may require a higher
	setting.
	The door is opened too often.
	The door is not closed completely.
110	The door gasket does not seal properly.
NO cooling enough	The room temperature is hotter than normal.
	A large amount of contents has been added to the wine chiller.
	The door is opened too often.
	The door is not closed completely.
	The temperature control is not set correctly. The door
	gasket does not seal properly.
The light does not work.	Not plugged in.
	The circuit breaker tripped or a blown fuse. The bulb has
	burned out.
	The light button is "OFF". Energy conservation button is on.
Vibrations.	Check to assure that the Wine Chiller is level.
The Wine Chiller seems to make too much noise.	The rattling noise may come from the flow of the refrigerant,
	which is normal.
	As each cycle ends, you may hear gurgling
	sounds caused by the flow of refrigerant in your
	Wine Chiller.
	Contraction and expansion of the inside walls may cause
	popping and crackling noises.
	The Wine Chiller is not level.
The door will not close properly.	The Wine Chiller is not level.
, , , , , , , , , , , , , , , , , , ,	The door was reversed and not properly installed. The gasket is
	dirty.
	The shelves are out of position.
	The shelves are out of position.
	(Models: RW54N1SSD):The defrost sensor is failed.
Display error code "E3" or "E4".	(
Display error code "E7" or "E8".	(Models: RW46N1DSD):The lower zone sensor is failed.
	(Models: RW54N1SSD):The inner sensor is failed.
Display error code "E0" or "E1".	(Models: RW46N1DSD):The upper zone sensor is failed.

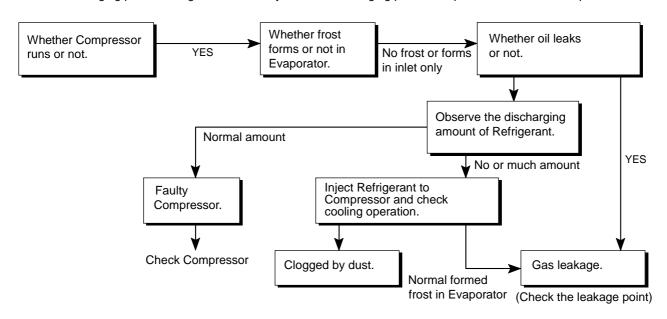
#### **4-4 REFRIGERATING CYCLE**

#### **▼** Troubleshooting Chart

	CAUSE	STATE OF THE SET	STATE OF THE EVAPORATOR	TEMPERATURE OF THE COMPRESSOR	REMARKS
LEAKAGE	PARTIAL LEAKAGE	Appliance don't get cold normally.	Low flowing sound of Refrigerant is heard and frost forms in inlet only	A little high more than ambient temperature.	A little Refrigerant discharges.     Normal cooling is possible when injecting Refrigerant of regular amount.
	WHOLE LEAKAGE	Appliance don't get cold at all.	Flowing sound of Refrigerant is not heard and frost isn't formed.	Equal to ambient temperature.	No discharging of Refrigerant.     Normal cooling is possible when injecting Refrigerant of regular amount.
CLOG	PARTIAL CLOG	Appliance don't get cold normally.	Flowing sound of Refrigerant is heard and frost forms in inlet only.	A little high more than ambient temperature.	No discharging of refrigerant.     The capillary tube is faulty.
	WHOLE CLOG	Appliance don't get cold.	Flowing sound of Refrigerant is not heard and frost isn't formed.	Equal to ambient temperature.	No discharging of Refrigerant.

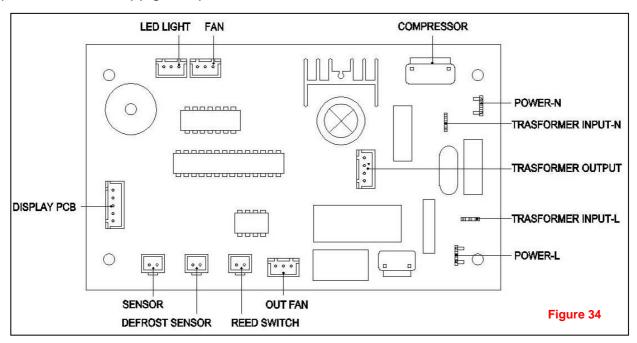
#### **▼** Leakage Detection

Observe discharging point of refrigerant which may be in oil discharging part in compressor and hole of evaporator.



### 5. DESCRIPTION OF CONTROL PCB

#### (Models: RW54N1SSD) (Figure 34)



#### (Model: RW46N1DSD) (Figure 35)

